

**COW SOFTY UPPER - 1 : RESIN FINISH : WHITE**

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	150					1. 1 R/C wet x Coat, Leave Over Night.  2. 2 - 3 x coats, H/C at 90°C / 100 Kg., 2 x coats, fine H/C at 80°C / 100 Kg., 2 x coats.  3. 1 x Coat, Plane plate at 90°C / 100 Kg./cm <sup>2</sup> .
2	Luber 150	50		100			
3	Neowax ST		30				
4	Water	750	465				
5	Nano White		120				
6	Acril-m S 6072		75				
7	Acril-m S 8/1		100				
8	Acril-m X 858		75				
9	Finish M 45		15				
10	Protop 18		40				
11	Filler 12 / 61		100				
12	Finilac CLF			100			
13	Sensallon W			2			
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**APPLICATION:** Buff twice with 320 grit paper on both sides before finishing.

**REMARKS:**



Committed to sustainable technologies

REMARKS :			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission