

COW SHOE UPPER - 5 : BRUSH OFF FINISH : RED/BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 93	250					1. 1 R/C, Pile O/N, Vd at 80 °C for 1.5 min. 2. Chk. flow with ford cup 25 sec. Adjust water / thickener accordingly. Apply 1 R/C app. 15 gms/ sq.ft., Hang dry at r/t for 4 hrs. plate at 110 °C / 100 bar. 3. Chk. flow with Ford Cup app. 20 sec., apply 3-4 r/c app. 12 gms /sq.ft., dry well. 4. 1 R/C dry well. 5. 2 x Coats.
2	Water	650	250	150			
3	Luber 150	100					
4	Nano Series Pigment		100	125			
5	Tuf Cryl DX		200				
6	Filler 12 / 61		100	60			
7	Compact 24		50	40			
8	Protop 18		50	50			
9	Acril-m X 79 / 60		50	50			
10	Urez 894			50			
11	Urez 898			100			
12	Filler 50			50			
13	Acril-m X 858			50			
14	Cross linker			3	5		
15	Resina 60			10			
16	Urez 785 G				100		
17	Black Top					100	
18	Butyl Acetate					100	
19							
20							
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22							
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24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
H/C = Hair Cell Print	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night
Pr = Emboss •C			

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission