

**COW SHOE UPPER - 4 : SMOOTH FINISH : BLACK**

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 93	250					1. 1 R/C, Pile o/n, Vd at 80 °C for 1.5 min.  2. Chk. flow with ford cup 25 sec. Adjust water / thickener accordingly. Apply 1 R/C app. 15 gms/ sq. ft., Hang dry at r/t for 4 hrs., Plate at 110°C / 100 bar.  3. Chk. Flow with Ford Cup app. 20 sec., apply 3-4 R/C app. 12 gms / sq. ft., dry well.  4. 1 R/C dry well.
2	Water	650	300	200			
3	Luber 150	100					
4	Nano Black Super		100	125			
5	Tuf-Cryl DX		200				
6	Compact 24		100	90			
7	Filler 12/61		50	40			
8	Protop 18		50	50			
9	Urez 894			100			
10	Urez 898			100			
11	Acril-m X 79 / 60			50			
12	Acril-m X 858			50			
13	Cross Linker			3	5		
14	Leveller 168				10		
15	Regella Top M1				100		
16	Urez 785 G				30		
17							
18							
19							
20							
21							
22							
23							
24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission