

COW SHOE UPPER - 3 : C/G RESIN FINISH : BEIGE

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	200					1. 1 R/C, Leave O/N. Next day Vd for 80° C / 1 min, dry well. Snuff with 320 grit paper.
2	Luber 205	80					
3	Water	720	400				
4	Nano Pigment Mix		150				
5	Uphin 21 WX		350				
6	Urez 899		100				
7	Top 46			50			
8	Matt Top			100			
9	Butyl Acetate			400			
10							2. 1 R/C, H/C at 90°C / 150 Kg., 2 x coats, fine H/C at 80°C / 100 Kg., 2 x coats.
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APPLICATION : Buff twice with 320 grit paper before finishing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission