

COW SHOE UPPER - 2 : CORRECTED GRAIN RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	250					1. 1 R/C, Leave O/N. Next day Vd for 80 °C/1min., dry well. Snuff with 400 grit paper. 2. 1 R/C, H/C at 90 °C / 150 Kg., 2 x coats, Fine H/C at 80 °C / 100 Kg., 2 x coats. 3. 2 x Coat, Plane plate at 90 °C / 100 Kg.
2	Luber 205	75					
3	Water	675	300	200			
4	Nano Black 12		75				
5	Nano Black Super		75				
6	Acril-m S 60		75				
7	Acril-m S 8/1		100				
8	Acril-m X 858		75				
9	Urez 899		50				
10	Filler12/61		50				
11	Protop 18		50				
12	Compact 24		150				
13	Sensallon W		30	20			
14	Modifier WS		20				
15	Haquatop 328			100			
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APPLICATION: Buff twice with 320 grit paper before finishing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission