

COW SHOE NAPPA : RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Black 33 KT	30					1. 2 X Coat, Dry well, Kiss plate.
2	Cationic Black Dye Solution	30					
3	Filler KT	20					2. 3-4 X Coats, Dry well.
4	Brillento 91 KT	100					
5	PUD 40 KT	140					3. 2 X Coat, Dry well, Contilux.
6	Acrl-m KT 35	30					
7	Celina 34 KT	30		5	70		4. 1 X Coat Light, Stake and Toggle.
8	Water	620	600	195	400		
9	Nano Black Super		80				
10	Novolene PR Black		20				
11	Acrl-m X 858		50				
12	Acrl-m S 8/1		100				
13	Urez 894		50				
14	Glaze Top N		50				
15	Filler 12/61		50				
16	Haquatop 328			100			
17	Finish M 45				30		
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission