

COW NATURAL DRY MILLED : RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Black Super	100					1. 2 Pad Coats, Dry well, Fine H/C plate at 70 °C / 100 Kg. 2 X Coats, Dry well. 2. 2 X Coat, Dry well, Stake, Dry Mill for 4 Hrs. 3. 1 X Coat, Stake & Toggle.
2	Novolene PR Black	50					
3	Acril-m S 60	50					
4	Acril-m X 01	100					
5	Acril-m M 701	100					
6	Neowax ST	50					
7	Primer PFR	50					
8	Protop 18	30					
9	Luber 205	20					
10	Water	370	150	750			
11	Hicalac 312		100				
12	Modifier CA/2			175			
13	Finish M 45			75			
14	Uphin 100	100					
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission