

COW NAPPA : WAXY PROTEIN FINISH : BORDEAUX

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Cationic Dye Solution	60	20				1. 2 X Coat, dry well. 2. 2 X Coats, dry well, Felt polish or kiss plate, 1 X Coat, dry well. 3. 2-3 light X Coat, dry well, kiss plate, stake. 4. 1 X Coat Light.
2	Water	930	690	740	450		
3	Luber 150	10	10				
4	Pigment-Non Ionic		10				
5	Celina 34 KT		30		100		
6	Brillento 91 KT		100				
7	Filler KT		30				
8	PUD 48 KT		100				
9	Pigment-Nano Series			20			
10	Novolene PR Mix.			30			
11	Glaze Top N			150			
12	Urez 899			50			
13	Finish M 45		10	5	50		
14	Cross linker			5			
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							

APPLICATION : Crust may be lightly snuffed with 800 grit paper. Ensure uniformity of snuffing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission