

**COW FINE MILLED SOFTY/BAG : FULL GRAIN RESIN FINISH : BLACK**

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Primer PFR	200					1. 1 X Coat, Dry.  2. 1 Pad coat, Fine h/c at 70°C/ 100Kg./cm <sup>2</sup> . 3X coats.  3. 2 X coat, Kiss Plate at 80°C.  4. 1 X coat.
2	Luber 205	50					
3	Water	750	580	100	950		
4	Nano Deep Black		70				
5	Novolene PR Black		30				
6	Acrl-m X 858		100				
7	Acrl-m S 8/1		100				
8	Glaze Top N		50				
9	Wax 16/S		40				
10	Sensallon W		20				
11	Hicalac 316			100			
12	Finish M 45				50		
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

<b>REMARKS :</b>			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission