HARYANA
an Italian joint venture with
icap-sira
chemicals and polymers

COW BAG : PRINTED DRY MILLED : RED

S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
	FINISHING FORMULATION & PROCESS						
1	NovolenePR Dye Solutions	50					1. 1 X Coat, v/d at 80 °C / 1 min.
2	Urez 899	100	100				
3	Primer PFR	200	30				
4	Luber 150	50	10				2. 1 Pad Coat, Dry well, Print at 90° C, 100 Kg., 3 - 4 X Coats.
5	Water	500	350				
6	Nano Series Pigment Mix.	100	120				
7	Tuf-Cryl VSF		100				
8	Acril-m S 8/1		100				3. 1 X Coat, Kiss Plate, Dry Mill for 2 Hrs, 1 X coat, Dry, Stake and Toggle.
9	Protop 18		50				
10	Filler 12/61		50				
11	Compact 24		50				
12	Modifier WS		30				
13	Sensallon W		10				
14	Top 46			50			
15	Matt Top			50			
16	Butyl Acetate			200			
17	Modifier 32			20			
18							
19							
20							
21							
22							
23							
24							

APPLICATION : Snuff the crust two times with 240 grit paper and once with 320 grit before finishing.

REMARKS:

Green-Trek

Committed to sustainable technologies

REMARKS :

Code :
H/C = Hair Cell Print   Po = Polish   P = Plate •C/Bar   M = Dry Drum (Mill)
Pr = Emboss •C   RB = Rebuff   Vd = Vacuum Dry   O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission