

NOVOLENE - HC - Anionic Dye Solutions

Characteristics

Appearance	: Colored Liquids
Solid Content	: Refer table
pH (10% Sol.)	: N.A.
Charge	: Anionic
Light Fastness	: Very Good
Rub Fastness	: High

NOVOLENE-HC series are high concentration water & solvent dilutable aniline dye solutions.

NOVOLENE HC series products are coloured dye solutions of higher concentration for high quality leathers. These are for use on stain coats, resin basecoats and effect coat for top coats. Their use promotes brightness and improves brilliancy of season mixture and tinting of top coats due to good lightfastness profile. These products may be diluted with water or with solvents depending upon the process.

NOVOLENE HC products are also suitable for spray staining of crust leathers by diluting the product with suitable quantity of water and penetrator or water soluble solvents. Novolene HC products may also be safely mixed with anionic or non - ionic products generally used in finishing season.

Usage

Colour	Solids
Black	13±1%
Brown	12±1%
Red	10±1%
Orange	12±1%
Yellow	12±1%
Blue	10±1%
Green	10±1%
Pink	10±1%
Purple	10±1%

REACH COMPLIANT



Green-Trek- Compliant

A symbol of our commitment to sustainable technologies

Storage : Store between +5 ' c to 35 ' c in original pack, well-sealed & stored.
Shelf-life : Product is stable for 6 months from the date of production / Invoice.

Recommended solvent diluents: Butyl Glycol, Butyl Acetate or short chain alcohols.

Spray Dyeing: 1-2 times its volume by recommended solvents and then 6-7 times its own volume by DM water.

Dyeing and Shading of finish season: 1:1 dilution by recommended solvent and then add to the resin binder. Make sure binder is diluted in required ratio before adding the dye solution.

Dyeing NC Lacquers:	100 Parts	Top 46
	300 Parts	Butyl Acetate
	4-8 Parts	Novolene HC

Note: Suggested formulations are only for guidance and necessary modifications must be made to achieve a particular result.



Non flammable

Avoid direct contact with skin



Prevent from freezing

Use Gloves / Ensure Ventilation

