

HAQUATOP 328

Characteristics of Emulsion

Appearance	: Transparent Light Straw Coloured
Solid Content	: $26 \pm 1\%$
pH (1:1)	: $7.0 \pm 0.5\%$
Flexibility	: Good

REACH COMPLIANT



Green-Trek- Compliant

A symbol of our commitment to sustainable technologies

Storage : Store between +5 ' c to 35 ' c in original pack, well-sealed & stored.
Shelf-life : Product is stable for 6 months from the date of production / Invoice.



Non flammable

Avoid direct contact with skin



Store in dry place

Use Gloves / Ensure Ventilation



New generation nitrocellulose emulsion, high concentration (dilutability 1:2 with water), high gloss and excellent rubfastness. Ideally suited to high gloss top coat or gloss regulator as intermediate coat. Can also be diluted in solvents. DOP / DBP free.

HAQUATOP 328 imparts very high gloss, high flex and excellent fastness properties without impairing the natural handle, leaving a warm, soft and silky touch. Its highly economical in application across full range of leather (corrected or full grain) due to its high dilutability (upto 2 parts) with water. The top coated surface will not show any grinning on bending or flexing, neither will any migration or evaporation of plasticizer occurs on hot plating even upto 120°C. It has excellent cold-crack resistance up to (-) 13°C provided the suitable acrylic / PU binders are used in season.

HAQUATOP 328 has high miscibility power and can be diluted with normal water even at very cold ambient temperature (up to 1°C) and hardness up to 1000 ppm. After dilution with water, up to 4 hours no separation is observed in its emulsion. Unused stock can be mixed and used normally on the subsequent day too. It is not recommended for use on white and other pastel colour leathers.

Highly compatible with Novolene colouring dyes, most siliconic or non siliconic touch modifiers provided they are not cationic in nature.

Emulsion Instruction:

To the required quantity of Haquatop 328 add slowly double quantity of soft warm water while stirring constantly.

Usage

Glossy	:	100 parts Haquatop 328
Top Coat	:	200 parts Water
Medium Gloss	:	50 parts Haquatop 328
Top Coat	:	50 parts Hicalac 316
	:	200 parts Water

If needed, Haquatop 328 can also be diluted with suitable solvent which will result in further enhancement of the gloss on leather.

Note: Suggested formulations are only for guidance and necessary modifications must be made to achieve a particular result.