

GOAT NAPPA - GARMENT : RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Deep Black	30					1. 2 X Coat, Dry well, Kiss plate. 2. 3 X Coats, Dry well. 3. 2 X Coat, Dry well, Contilux. 4. 1 X coat, Stake and Toggle.
2	Cationic Black Dye	60					
3	Filler KT	30					
4	Brillento 91 KT	100					
5	PUD 40 KT	150					
6	Celina 34 KT	50			100		
7	Water	530	500	90	800		
8	Nano Deep Black		100				
9	Acrl-m X 858		100				
10	Tuf Cryl VSF		100				
11	Urez 899		50				
12	Glaze Top N		50				
13	Filler 50		50				
14	Hicalac 316			100			
15	Finish M 45			10	50		
16	Uphin 21 WX		100				
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :

Code :

Pn = Hair Cell Print

Po = Polish

P = Plate •C/Bar

M = Dry Drum (Mill)

Pr = Emboss •C

RB = Rebuff

Vd = Vacuum Dry

O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission