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HARYANA LEATHER CHEMICALS LIMITED

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Head Off. : 1004, Bhikaji Cama Bhawan, Bhikaji Cama Place, New Delhi – 110 066 – India.

Technical Data Sheet

CREMA – LG

Self-Shine Brushable Cream – Medium Gloss

CREMA – LG is a brushable cream produced by using the most advanced synthetic waxes, silicones and rheology modifiers. Its use can achieve a very soft-natural and glossy finish.

General Characteristics:

CREMA – LG is self-shine brushable cream with waxy finish. It provides natural gloss and feel on brushing with abrasive / polishing wax. Gloss can be modified by mixing with **Crema – HG** (High Gloss).

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Brushable Cream
Gloss	:	Medium
Solubility	:	Soluble in water
Application	:	Apply with Sponge

Application Procedure:

1. Use **Detergente** to clean the shoe and dry well.
2. Apply soft roller on upper.
3. On the upper, apply **CREMA – LG** evenly and let it dry.
4. Polish with **Cerina Abrasia** on cotton roller.
5. Do final polishing with **Cerina Prima** on woolen / soft polish roller.
6. Adjust the gloss by mixing **CREMA-HG** and **CREMA-LG**

Packing:

1 Kg. Jar and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

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Technical Data Sheet

CREMA – HG

Self-Shine Brushable Cream – High Gloss

CREMA – HG is a brushable cream produced by using the most advanced synthetic waxes, silicones and rheology modifiers. Its use can achieve a very soft-natural and glossy finish.

General Characteristics:

CREMA – HG is a self shine brushable cream which provides high gloss, natural feel and smoothness. It can be blended with a low gloss **Crema LG** to modify the gloss.

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Self shine / Brushable Cream
Gloss	:	High
Solubility	:	Soluble in water
Application	:	Apply with Sponge

Application Procedure:

1. Use **Detergente** to clean the shoe and dry well.
2. Apply soft roller on upper.
3. On the upper, apply **CREMA – HG** evenly and let it dry.
4. Polish with **Cerina Abrasia** on cotton roller.
5. Do final polishing with **Cerina Prima** on woolen / soft roller.
6. Adjust the gloss by mixing **CREMA-HG** and **CREMA-LG**

Packing:

1 Kg. Jar and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

CREMA – HGN

Self-Shine Brushable Cream – Very High Gloss

CREMA – HGN is a brushable cream produced by using the most advanced synthetic waxes, silicones and rheology modifiers. Its use can achieve a very soft-natural and glossy finish.

General Characteristics:

CREMA – HGN is a self shine brushable cream which provides high gloss, natural feel and smoothness.

CREMA – HGN provides very high gloss even without polishing.

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Self shine / Brushable Cream
Gloss	:	Very High Gloss
Solubility	:	Soluble in water
Application	:	Apply with Sponge

Application Procedure:

1. Use **Detergente** to clean the shoe and dry well.
2. Apply soft roller on upper.
3. On the upper, apply **CREMA – HGN** evenly and let it dry.
4. Polish with **Cerina Abrasia** on cotton roller.
5. Do final polishing with **Cerina Prima** on woolen / soft roller.
6. Adjust the gloss by mixing **CREMA-HGN** and **CREMA-LG**

Packing:

1 Kg. Jar and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

FINITO SILKINA

Self - Shine Dressing and Liquid – Medium Gloss

FINITO SILKINA is manufactured by using high quality waxes and resins and can be used extensively for spray and sponge applications. With appropriate additives, it provides Black and Natural shades with varying degrees of gloss, matt and covering. Its good coverage and non-dripping property results in virgin finish of uppers.

General Characteristics:

FINITO SILKINA imparts natural feel and silky shine, suitable for soft uppers like cow / buff softy and nappas.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Self shine / Brushable Liquid
Gloss	:	Medium
Solubility	:	Soluble in water
Application	:	Spray / Sponge

Application Procedure:

1. Clean the surface thoroughly.
2. Apply **FINITO SILKINA** with spray gun or with sponge.
3. Thoroughly dry the surface.
4. Polish with **Cerina Prima** on woolen / soft cotton roller.
5. Must check adhesion after 24 hours of application.
6. If colouring is required use **COLORANTE**.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

FINITO LUCIDO

Self-Shine Dressing and Liquid – High Gloss

FINITO LUCIDO is a specially formulated blend of high quality Waxes / Feel Modifiers and Polyurethane. The product has been adjusted to provide drying and good gloss on shoes. It provides excellent coverage and can be used for various applications with the help of appropriate additives like 'Colorante', Waxes and Modifiers thus achieving various degrees of gloss and feel. Its non-dripping property and quick drying results in natural looking finish of very good feel and gloss on shoes.

General Characteristics:

FINITO LUCIDO is a self shine finish for C/G Laminated, Calf, Smooth & Patina leather uppers. It imparts good gloss, feel and uniformity to the shoes.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Self shine / Brushable Liquid
Gloss	:	High
Solubility	:	Soluble in water
Application	:	Spray / Sponge

Application Procedure:

1. Clean the Surface thoroughly.
2. Apply **FINITO LUCIDO** with spray gun or with sponge.
3. Dry the surface completely.
4. Must check adhesion of finish after 24 hours of application.
5. If colouring is required, use **COLORANTE**

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

FINITO GLAZIA

Self-Shine Dressing and Liquid – Medium Gloss

FINITO GLAZIA is a specially formulated blend of high quality Waxes / Feel Modifiers and Polyurethane. The product has been adjusted to provide drying and good gloss on shoes. It provides excellent coverage and can be used for various applications with the help of appropriate additives like **Colorante**, Waxes and Modifiers thus achieving various degrees of gloss and feel. Its non-dripping property and quick drying results in natural looking finish of very good feel and gloss on shoes.

General Characteristics:

FINITO GLAZIA is an economical self shine finish for C/G Laminated, Calf, Smooth & Patina leather uppers. It imparts good gloss, feel and uniformity to the shoes.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Self shine / Brushable Liquid
Gloss	:	Medium
Solubility	:	Soluble in water
Application	:	Spray / Sponge

Application Procedure:

1. Clean the Surface thoroughly.
2. Apply **FINITO GLAZIA** with spray gun or with sponge.
3. Dry the surface completely.
4. Must check adhesion of finish after 24 hours of application.
5. If colouring is required, use **COLORANTE**

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

VERNICE OPECA

Self-Shine Solvent Dressing – Low Gloss

VERNICE OPECA is a quick drying self shine liquid manufactured from special film forming materials, waxes and feel modifiers. This product covers glossy and matt applications in Black, Brown and Neutral shades and do not leave any offensive odor in uppers.

General Characteristics:

The product has low gloss finish, confers waxy feel / smoothness. This can also be added to **VERNICE BRILLO** for gloss regulation.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Self shine Brushable Liquid
Gloss	:	Low
Solubility	:	Soluble in Solvent
Application	:	Apply with Spray Gun

Application Procedure:

1. Clean the Surface thoroughly.
2. Adjust the gun pressure of spray gun to 3-4 atm.
3. Apply **VERNICE OPECA** with 1 mm conical jet nozzle.
4. Thoroughly dry the shoe in a dust free atmosphere.
5. **VERNICE OPECA** may be coloured with **COLORANTE** and may be diluted with Butyl Acetate based Thinner, if required.
6. **VERNICE OPECA** is a low shine product. It may also be brushed with soft roller for better feel / smoothness.

Packing:

1 Ltr. Bottle and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

VERNICE LAM

Self-Shine Solvent Dressing – High Gloss

VERNICE LAM is a solvent based, quick drying self shine liquid containing film forming materials, modifiers and waxes. This product is specially designed for applications on shoes of laminated upper materials where it provides excellent adhesion, coverage and gloss. It's gloss and feel can be further regulated with the help of **Vernice Opeca** and it can be coloured with the help of products of **Colorante** series.

General Characteristics:

VERNICE LAM has high gloss finish and is specially formulated for laminated or patina uppers. This product can also be used for natural leathers.

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Self shine Liquid
Gloss	:	High
Solubility	:	Soluble in Solvents
Application	:	Apply with spray gun

Application Procedure:

1. Clean the Surface thoroughly.
2. Adjust spray gun pressure to 3 – 3.5 atm.
3. Ensure that the compressed air has low moisture content.
4. Apply **VERNICE LAM** with 1 mm conical jet nozzle.
5. The spray gun should be about 30 cm. From the upper for proper application of **VERNICE LAM**.
6. Thoroughly dry the shoe in a dust free atmosphere.
7. **VERNICE LAM** may be coloured with **COLORANTE** and may be diluted with thinner, if required.
8. Gloss of **VERNICE LAM** can be regulated with **VERNICE OPECA**.

Packing:

1 Ltr. Bottle and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

VERNICE BRILLO

Self-Shine Solvent Dressing – Medium Gloss

VERNICE BRILLO is a solvent based, quick drying self shine liquid containing film forming materials, modifiers and waxes. This product is a specially designed for applications on shoes of laminated upper materials where it provides excellent adhesion, coverage and gloss. It's gloss and feel can be further regulated with the help of **Vernice Opeca** and it can be coloured with the help of products of **Colorante** series.

General Characteristics:

VERNICE BRILLO has medium gloss finish and is specially formulated for laminated or patina uppers. This product can also be used for natural leathers.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Self shine Liquid
Gloss	:	Medium
Solubility	:	Soluble in Solvents
Application	:	Apply with spray gun

Application Procedure:

1. Clean the Surface thoroughly.
2. Adjust spray gun pressure to 3 – 3.5 atm.
3. Ensure that the compressed air has low moisture content.
4. Apply **VERNICE BRILLO** with 1 mm conical jet nozzle.
5. The spray gun should be about 30 cm. From the upper for proper application of **VERNICE BRILLO**.
6. Thoroughly dry the shoe in a dust free atmosphere.
7. **VERNICE BRILLO** may be coloured with **COLORANTE** and may be diluted with thinner, if required.
8. Gloss of **VERNICE BRILLO** can be regulated with **VERNICE OPECA**.

Packing:

1 Ltr. Bottle and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

REPPLAN OL

REPPLAN OL is a water dilutable system which rebuilds the touch and refreshes the look and feel of Nubuck and Suede uppers giving an over all bright appearance. With a combination of Siliconic softener, it imparts silky or soft dry lusture and touch in uppers.

General Characteristics:

REPPLAN OL acts as a reviver for Nubuck / Suede. It brings out the original colour and improves the feel of uppers.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Reviver for Nubuck / Suede
Solubility	:	Soluble in water
Application	:	Apply with spray gun

Application Procedure:

1. Clean the Surface thoroughly.
2. Adjust the pressure of spray gun to 4-5 atm.
3. Spray **REPPLAN OL** and dry well.
4. Brush lightly with sponge to raise the nap.
5. **REPPLAN OL** can be coloured with **COLORANTE**.
6. **REPPLAN OL** may be diluted with water, if required.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

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Technical Data Sheet

REPPLAN RV

REPPLAN RV is a water dilutable system which rebuilds the touch and refreshes the look and feel of Nubuck and Suede uppers giving an over all bright appearance. With a combination of Siliconic softener, it imparts silky or soft dry lusture and touch in uppers.

General Characteristics:

REPPLAN RV acts as a reviver for Nubuck / Suede. It brings out the original colour and improves the feel of uppers.

Main Characteristics:

Colour	:	Natural / Black
Nature	:	Reviver for Nubuck / Suede
Solubility	:	Soluble in water
Application	:	Apply with spray gun

Application Procedure:

1. Clean the Surface thoroughly.
2. Adjust the pressure of spray gun to 4-5 atm.
3. Spray **REPPLAN RV** and dry well.
4. Brush lightly with sponge to raise the nap.
5. **REPPLAN RV** can be coloured with **COLORANTE**.
6. **REPPLAN RV** may be diluted with water, if required.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

AQUAPUL - CR

Aquapul – CR is a water dilutable finishing agent which rebuilds the touch and refreshes both the look and feel of crazy horse & oil pull-up uppers giving an overall bright appearance. It contains a combination of high quality wax, silicone and oils. It imparts silky oily or self dry luster and touch in uppers.

General Characteristics:

Aquapur – CR act as refreshing agent for crazy & oily pull up uppers. It brings out the original colour (darkening) & improves the feel of leather / uppers.

Main Characteristics:

- Colour : Natural
- Nature : Acts as refresher for oily & crazy horse leather uppers.
- Solubility : Soluble in Water
- Application : Apply with spray gun / sponge

Application Procedure:

1. Clean the surface thoroughly.
2. Adjust the pressure of spray gun 4-5 atm or apply with sponge and adjust dilution.
3. Spray / Sponge – **Aquapul–CR** & dry well.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

AQUAPUL - GR

Aquapul – GR is a solvent dilutable system which rebuilds the touch and refreshes both the look and feel of crazy horse & oil pull-up uppers giving an overall oily touch and waxy feel. The product contains a combination of high quality oils & wax.

General Characteristics:

Aquapul – GR act as refreshing agent for crazy & oily. It brings out the original colour & improves the feel of leather / uppers and is fast drying due to solvent system.

Main Characteristics:

Colour	:	Natural
Nature	:	Acts as refreshing oily & crazy horse.
Solubility	:	Soluble in solvent
Application	:	Apply with spray gun / sponge

Application Procedure:

1. Clean the surface thoroughly.
2. Adjust the pressure of spray gun 4-5 atm or apply with sponge.
3. Apply with sponge (**Aquapul GR**) after adjusting the dilution.
4. After application, dry it well.
5. If some gloss is required, brush with soft cotton brush.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

CRAZY OIL-30

CRAZY OIL-30 is a solvent dilutable system which rebuilds the touch and refreshes the look and feel of crazy horse & oil pull-up uppers giving an overall oily touch and waxy feel. The product contains a combination of high quality oils & wax.

General Characteristics:

CRAZY OIL-30 act as refreshness for crazy & oily. It brings out the original colour & improves the feel of leather / uppers. The product is fast drying due to solvent system.

Main Characteristics:

Colour	:	Yellowish
Nature	:	Refresher for oily & crazy horse leathers.
Solubility	:	Soluble in solvent
Application	:	Apply with spray gun / sponge

Application Procedure:

1. Clean the surface thoroughly.
2. Adjust the pressure of spray gun 4-5 atm or apply with sponge.
3. Apply with sponge (**CRAZY OIL 30**).
4. After application, dry it well.
5. If some gloss required, brush with soft cotton brush.

Packing:

1 Ltr. Bottle / Jar and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

SOLEEDGE

Self-Shine Dressing for Sole Edges

SOLEEDGE is a specially formulated blend of high quality waxes & feel modifiers & resins. The product is providing drying & good gloss on leather sole edges. It provides excellent coverage & can be used for various applications with the help of appropriate additives like **Colorente**. Its non-dripping property ensures a natural looking finish of very good feel & gloss on leather sole-edges.

General Characteristics:

SOLEEDGE is a self shine finish for leather sole edges. It imparts good gloss, feel & uniformity to the edges.

Main Characteristics:

Colour	:	Whitish (Natural) / Black
Nature	:	Self shine / Brush-able Liquid
Gloss	:	Medium
Solubility	:	Soluble in Water
Application	:	Sponge / Spray

Application Procedure:

1. Smooth the edge with empery paper 320 & 400.
2. Apply **SOLEEDGE** with sponge.
3. Dry the surface completely.
4. Polish with **Cerina Abrasia** on Cotton Roller.
5. Brush with horse hair roller.
6. Apply 1st coat of **SOLEEDGE**.
7. Dry the surface completely.
8. Polish with **Cerina Prima** on soft cotton roller.
9. Final polish with woolen roller.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

COLORANTE

Colouring Solution

COLORANTE dye solutions of various shades are specially recommended for imparting colours and tone changes in leather finishes.

General Characteristics:

COLORANTE offers light fast colours for water and solvent based finishes. It may also be used for spray dyeing of leathers.

Main Characteristics:

Colour	:	Black / Brown / Blue / Red / Yellow / Bordo
Nature	:	Light fast colour Liquid
Solubility	:	Soluble in water and solvents
Application	:	Apply with spray gun

Application Procedure:

Applied by spray gun.

Packing:

1 Ltr. Bottle and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Head Off. : 1004, Bhikaji Cama Bhawan, Bhikaji Cama Place, New Delhi – 110 066 – India.

Technical Data Sheet

READYFIN

READYFIN is specially recommended for changing the colour of the leather by dipping method which also maintain the softness of leather.

General Characteristics:

READYFIN offers lightfast colours, wet rub fastness and softness to the leather article when it is dipped. It may also be used by spray.

Main Characteristics:

Colour	:	Black / Brown / Red / Blue
Nature	:	Light fast colour Liquid
Solubility	:	Soluble in solvents
Application	:	By dipping / spraying method

Application Procedure:

1. The article is dipped in the **READYFIN** liquid and dry.
2. Different colours can be obtained by mixing different coloured **READYFIN**.

Packing:

1 Ltr. Bottle and 10 Ltr. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

Above handling suggestions are not be considered as guarantee. Consumer should apply our product to the material to be treated in his own working conditions to test suitability. Company reserves the right to alter / modify the specifications.

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Technical Data Sheet

CERINA ABRASIA **(Wax Bar – Medium Gloss)**

General Characteristics:

Hard abrasive wax bar with medium gloss for application on abrasive wheels. The hard waxes contained in bar provide good filling and burnishing effects, exhibits good darkening power.

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Hard wax with medium gloss
Gloss	:	Medium
Solubility	:	N.A.
Application	:	For providing burnishing effect and darkening power.

Application Procedure:

Apply the wax bar using brushing wheel.

Packing:

500 grams in plastic tray

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

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Technical Data Sheet

CERINA PRIMA **(Wax Bar – High Gloss)**

General Characteristics:

Polishing wax bar for providing high gloss and polish for upper. It imparts high and uniform shine and smoothness on rubbing.

Main Characteristics:

Colour	:	Natural / Black / Brown
Nature	:	Polishing wax for high gloss
Gloss	:	High
Solubility	:	N.A.
Application	:	For providing uniform high shine to upper.

Application Procedure:

Apply the wax bar using brushing wheel.

Packing:

250 grams in plastic tray.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

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Technical Data Sheet

SOFTINA

General Characteristics:

A water soluble softening agent for flesh side to provide natural softness and suppleness to upper. It prevents cracking of upper finish when applied on flesh side. The softening compound do not alter the finish in any way.

Main Characteristics:

Colour	:	Water like natural (Clear & Transparent)
Nature	:	Softening tensides – water soluble
Gloss	:	No change
Solubility	:	Water Soluble
Application	:	Softening of upper finish when applied on flesh side.

Application Procedure:

Apply by sponge after adjusting the dilution in water.
General dilution ratio: 1:1.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

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Technical Data Sheet

DETERGENTE

General Characteristics:

It is a cleaning agent for final cleaning of upper and full shoes without disturbing the leather finish / grain. It can also be used in intermediate stage for finishing the leather surface for further finishing or refreshness.

Main Characteristics:

Colour	:	Water like natural / Black
Nature	:	Cleaning and refreshing Agent
Gloss	:	No change
Solubility	:	Water Soluble
Application	:	For final and intermediate cleaning of upper / full shoe.

Application Procedure:

Can be applied with spray / drier.

Packing:

1 Kg. Bottle and 10 Kg. Plastic Can.

Storage:

Store at temp. ranging from +5°C to +35°C and protect from frost. Under the conditions the product is stable for 12 months. Stir well before use.

Statutory Warning:

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