

HARYANA

GROUND STF

Soft waxy priming agent for leather finishing,

CHARACTERISTICS :

Appearance	: Creamy, Compact Paste, Miscible with Water
Solid Content	: 10 ± 1%
pH (10% Sol.)	: 8.5 ± 0.5
Nature	: Waxy Primer with Soap Grease

CHARACTERISTICS OF FILM :

Appearance	: Opalescent and Soft
Light Fastness	: Medium
Cold-crack Resistance	: Good
Shelf Life	: Six months

GROUND STF is an anionic priming agent which is used as bottoming coats before the application of season coat on leather. It makes the grain surface more soft and elastic and prepares it for further coatings and mechanical operations.

FILLERS/
WAXES/
MODIFIERS

When used as bottom coat, **GROUND STF** seals the open grains and checks the excess / uneven absorption of subsequent coats. This property avoids hardening of leather during further finishing and improves the coverage of defects.

GROUND STF being an anionic product, possibilities of poor anchorage of finish are minimal and subsequent coats are more uniform.

GROUND STF is normally diluted with water and sprayed on leathers, which are then polished by felt roller or kiss plated to regularize the surface absorption. If required, small quantity of penetrator and / or micro binders may also be used in such coats for better sealing and more even absorption.

GROUND STF can also be used in season mixtures where it helps in better plate release even after heavy embossing at elevated temperatures and avoids cut through.

SUGGESTED APPLICATIONS :

For Sealing	:	200 parts	GROUND STF
		50 parts	Luber 205
		700 parts	Water
		50 parts	Acril-m M 701
			Spray One Cross coat, air off and polish
Season Coat	:	30-50 parts	GROUND STF
		950 parts	Normal Season Mix

Note : Suggested formulations are only for guidance and necessary modifications must be made to achieve a particular result.