HARYANA

TYPE OF LEATHER : Waterproof Split **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Oxalic Acid		1.0	60	Drain
Rechroming	Water	30	100		
	B.C.S.		6.0		
	Sodium Formate		1.0	60	
+	Sodium Bi Carbonate		0.5	30	pH 4.0 D/W
Neutralisation	Water	30	100		
	Syntan NT		1.0	30	
	Sodium Formate		1.0	30	
	Sodium Bi Carbonate		0.2	20	PH 5.5 D/W/D
Retanning	Water	60	100	60	
Dyeing	Retan 300		2.0	60	
Fatliquoring +	Wattle		5.0		
	Syntan R – MF		6.0		
	Black Dye		2.0	60	Check ø
+	Repallon ESW		6.0		
	Repallon SRW		1.0	60	
+	Formic Acid		2.0	30	Drain
	Water	60	100		
	Repallon ESW		4.0		
	Repallon SRW		1.0		
	Formic Acid		2.0	30	
+	B.C.S.		2.0	60	Drain
	Water	60	100		
	Repallon ESW		4.0		
	Repallon SRW		1.0	60	
+	Formic Acid		2.0	30	
	B.C.S.		2.0	120	
	Sodium Formate		0.5	30	Rinse / Pile

MACHINE OPERATIONS : Samm, wet nail o/n, Hang Dry, Stake, Buff.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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