HARYANA

TYPE OF LEATHER : Split for Tool Kitbag **THICKNESS :** 1.0 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Wetting Agent		0.5		
	Acetic Acid		0.5	40	D/W/D
Rechroming	Water	30	100		
	B.C.S.		3.0		
	Maradol C		0.5		
	Sodium bi Carbonate		1.5	60	L O/N, Drain, Wash
Neutralisation	Water	30	100		
	Sodium Formate		1.0		
	Sodium bi Carbonate		0.5	30	pH 5.0 - 5.2 Check
Retanning	Water	60	150		
	Retan 38		2.0	30	
+	Syntan PM		2.0		
	Syntan NX		2.0	45	
Dyeing	Dye		1.0	25	Check ø
Fatliquoring	Sintol SF		1.5		
	Sulphinol 600		1.5		
	Luber SN		2.0	45	
+	Formic Acid		1.5	30	15 + 15, Rinse, Pile O/N

MACHINE OPERATIONS : Next day V/D, Hang Dry, Toggle, Plane Plate 80° C / 300 kg, buff with 320, 400, 600 Grit paper.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Our technical advise - whether verbal, in writing or by way of trials - is given in good faith but without warranty and this also applies where proprietary rights of third party are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended process and uses. The application, use and processes and processing of the product are beyond our control and therefore entirely are your own responsibility. We will off course provide the product of consistent quality with in the scope of our General Conditions of Sales and Deliveries.