

HARYANA

TYPE OF LEATHER : Sheep – Saudi Arabian Origin **ARTICLE** : Garment Nappa
TYPE OF FINISH : Resin Finish **COLOUR** : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Filler KT	50					1. 2 X Coat, Dry well, Kiss plate.
2	Novocat Black	30					
3	Nano Black NA	50					
4	Celina 34 KT	30			100		2. 3 X Coats, Dry well.
5	Brillento 91 KT	150					3. 1 X Coat, Dry well, Dry Shave, Contilux.
6	PUD 48 KT	100					
7	Finish M 45	10		5	50		4. 1 X Coat, Stake, Dry Mill for 30 min. and Toggle.
8	Water	580	480	95	850		
9	Nano Black Super		80				
10	Novolene Black		40				
11	Acril-m S 6072		150				
12	Acril-m X 858		80				
13	Filler 12 / 61		30				
14	Urez 268		50				
15	Glaze Top N		30				
16	Wax 16/S		60				
17	Hicalac 316			100			
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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