TYPE OF LEATHER : Sheep – New Zeeland Origin **ARTICLE** : Garment Nappa

TYPE OF FINISH : Resin Finish **COLOUR** : Black

FINISHING FORMULATION & PROCESS

S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Filler KT	50					1. 2 X Coat, Dry well, Kiss plate.
2	Novocat Black	50					
3	Nano Black NA	30					2. 3 X Coats, Dry well.
4	Celina 34 KT	30			100		
5	Brillento 91 KT	100					3. 1 X Coat, Dry well, Dry Shave, Contilux.
6	PUD 48 KT	100					
7	Finish M 45	20		5	50		
8	Cellosolve	20	10				4. 1 X Coat, Stake, Dry Mill for 30 min. and Toggle.
9	Water	600	510	95	850		
10	Nano Black Super		80				
11	Novolene Black		20				
12	Acril-m M 701		50				
13	Acril-m X 858		100				
14	Acril-m S 8/1		50				
15	Urez 899		100				
16	Glaze Top N		30				
17	Filler 50		50				
18	Hicalac 316			100			
19							
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21							
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23							
24							
25							

APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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