HARYANA

TYPE OF LEATHER : Sheep Nappa (Newzeeland) **THICKNESS :** 0.9 - 1.1 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Degreasing	Water	30	200		
	Degreasing Agent		1.5	60	D/W/D
Re-chroming	Water	30	100		
	Formic Acid		0.5	15	
+	Basyntan CR		2.0		
	Nouvol SV		2.0	30	
+	BCS		4.0		
	Maradol CN		1.0	30	
+	Tycon AF		2.0	30	
+	Sodium Formate		0.5		
	Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile
Neutralisation	Water	30	150		
	Syntan NP		1.0	15	
+	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		0.3	30	In 3 feeds, pH 5.2
Retanning	Water	60	150		
Dyeing and	Maradol CN		1.5	20	
Fatliquoring +	Retan 38		4.0	30	
+	Syntan NX		5.0		
	Syntan R - MF		3.0	45	
+	Dye		3.0	30	Check ø
+	Luber SN		5.0		
	Nouvol LS 55		2.0		
	Sulphinol 600		4.0	60	Check Exhaustion
+	Syntan PR		2.0	20	
+	Formic Acid		1.5	60	10 + 10 + 40, D/W/D

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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