TYPE OF LEATHER : Sheep Nappa – Indian Origin **THICKNESS :** 0.8 - 0.9 mm

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	℃	%	Run	Remarks
Washing	Water	30	200		
	Tergolix A		0.5	25	D/W/D
Re-chroming	Water	30	100		
	Formic Acid		0.5	15	D/W/D
	Water	30	100		
	Relugan GT 50		1.5		
	Nouvol SV		1.0	30	
+	Tenescho HN		3.0	30	
+	Maradol CN		1.5	15	
+	BCS		3.0		
	Sodium Formate		0.5	45	
+	Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile
Neutralisation	Water	30	150		
	Syntan NP		1.0		
	Sodium Formate		1.5	35	
+	Soda Bi Carbonate		0.3	15	In 3 feeds, pH 5.2
Retanning	Water	60	150		
Dyeing and	Retan 38		2.0	20	
Fatliquoring +	Black FCL		3.0	30	Check ø
+	Maradol CN		2.0	15	
+	Syntan NX		4.0		
	Syntan R - MF		3.0	45	
+	Luber SN		4.0		
	Nouvol LS 55		4.0		
	Sulphinol 600		4.0	60	Check Exhaustion
+	Formic Acid		1.5	30	10+10+10, D/W/D, Pile

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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