HARYANA

TYPE OF LEATHER : Sheep Nappa (For Trousers) **THICKNESS :** 0.6 - 0.7 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Tergolix A		0.5		
	Degresol UF 100		0.5	20	
+	Oxalic acid		0.3	20	D/W/D
Re-chroming	Water	30	50		
	Relugan GT 50		1.0	20	
+	Neosan HL 5		4.0	30	
+	Maradol CN		1.0	15	
+	BCS		2.0		
	Sodium Formate		0.5	30	
	Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile
Neutralisation	Water	30	150		
	Syntan NT		1.0		
	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		0.3	30	In 3 feeds, pH 5.2
Retanning	Water	60	150		
Dyeing and	Retan 38		1.5	20	
Fatliquoring +	Dye		3.0	30	Check ø
+	Maradol CN		1.0	15	
+	Syntan PM		4.0		
	Syntan R - MF		2.0		
	G S Powder		2.0	45	
+	Nouvol PK		4.0		
	Nouvol LS 55		5.0		
	Sulphinol 600		4.0		
	Luber SAS		2.0	60	Check Exhaustion
+	Tergotan GSI		3.0		
	Retan 38		2.0	30	
+	Formic Acid		1.5	60	3 Feeds 10 + 10 + 40

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Our technical advise - whether verbal, in writing or by way of trials - is given in good faith but without warranty and this also applies where proprietary rights of third party are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended process and uses. The application, use and processes and processing of the product are beyond our control and therefore entirely are your own responsibility. We will off course provide the product of consistent quality with in the scope of our General Conditions of Sales and Deliveries.