

## HARYANA

**TYPE OF LEATHER** : Sheep

**ARTICLE** : Nappa

**TYPE OF FINISH** : CG Crackle

**COLOUR** : Yellow / Red Brown

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Filler 86 C	250					1. 2 X coat, dry well, plate at 80° C, 50 kg. / sq. cm.
2	Brillento 91 KT	50					
3	Water	750	675	95	470		
4	Pigment – Nano Series	40					2. 4 X coats, dry well. Mill 20 min.
5	Resina CF 40	125					
6	Protop 18	80					
7	Filler 50	50			70		3. 1 X coat, dry well, plate at 80° C, 50 kg/ sq. cm, dry milled for 30 minutes, check effect.
8	IPA	30					
9	Hicalac 316			100			
10	Finish M 45			5	40		4. 1 X coat, dry, plate at 70° C, 50 kg/ sq. cm, toggle.
11	Celina 34 KT				20		
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							

**APPLICATION:**

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

Our technical advise - whether verbal, in writing or by way of trials - is given in good faith but without warranty and this also applies where proprietary rights of third party are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended process and uses. The application, use and processes and processing of the product are beyond our control and therefore entirely are your own responsibility. We will of course provide the product of consistent quality with in the scope of our General Conditions of Sales and Deliveries.