

## HARYANA

**TYPE OF LEATHER** : Sheep – Indian Origin      **ARTICLE** : Garment Nappa

**TYPE OF FINISH** : Cationic Resin Finish      **COLOUR** : Black

| FINISHING FORMULATION & PROCESS |                 |     |     |     |     |   |  |
|---------------------------------|-----------------|-----|-----|-----|-----|---|--|
| S.No.                           | PRODUCT         | 1   | 2   | 3   | 4   | 5 | PROCESS / REMARKS  |
| 1                               | Filler KT       | 50  |     |     |     |   | 1. 1 X Coat, Dry well, Polish.   |
| 2                               | Novocat Black   | 50  | 30  |     |     |   |  |
| 3                               | Nano Black NA   | 20  | 10  |     |     |   |  |
| 4                               | Celina 34 KT    | 50  | 50  |     | 80  |   | 2. 3 X Coats, Dry well, Shave, Stake, Dry Mill for 30 min. and Toggle. |
| 5                               | Brillento 91 KT | 100 | 100 |     |     |   |  |
| 6                               | PUD 40 KT       | 50  | 100 |     |     |   |  |
| 7                               | Water           | 680 | 710 | 100 | 880 |   | 3. 1 X Coat, Dry Well, Dry Shave, Contilux.                            |
| 8                               | Hicalac 316     |     |     | 100 |     |   |  |
| 9                               | Finish M 45     |     |     |     | 40  |   |  |
| 10                              |                 |     |     |     |     |   | 4. 1 X Coat.   |
| 11                              |                 |     |     |     |     |   |  |
| 12                              |                 |     |     |     |     |   |  |
| 13                              |                 |     |     |     |     |   |  |
| 14                              |                 |     |     |     |     |   |  |
| 15                              |                 |     |     |     |     |   |  |
| 16                              |                 |     |     |     |     |   |  |
| 17                              |                 |     |     |     |     |   |  |
| 18                              |                 |     |     |     |     |   |  |
| 19                              |                 |     |     |     |     |   |  |
| 20                              |                 |     |     |     |     |   |  |
| 21                              |                 |     |     |     |     |   |  |
| 22                              |                 |     |     |     |     |   |  |
| 23                              |                 |     |     |     |     |   |  |
| 24                              |                 |     |     |     |     |   |  |
| 25                              |                 |     |     |     |     |   |  |

**APPLICATION:**

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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