TYPE OF LEATHER : Goat Upper **THICKNESS :** 0.9 - 1.0 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Sintol ALX		0.5		
	Oxalic Acid		0.5	40	D/W/D
Neutralisation	Water	30	100		
	Syntan NT		1.0		
	Sodium Formate		0.5	30	pH 4.8 D/W
	Water	30	100		
	Retan 38		3.0	20	
+	Syntan R-MF		4.0		
	Mimosa		4.0	40	
+	Syntan PM		4.0		
	Wattle		3.0		
	Syntan S/PT		3.0	60	
	Syntan OM		2.0		
	Dye		1.0	30	Check ø
+	Formic Acid		0.2	30	Drain
	Water	60	100		
	Luber SN		2.0		
	Sulphinol 600		1.0		
	Luber NF		1.0	30	Check Exhaustion
+	Mimosa		2.0	20	
+	Formic Acid		1.5	40	2 X 10+20, Rinse / Pile

MACHINE OPERATIONS : Pile o/n, Set out, Wet Toggle, Dry, Condition, Stake, Buff, Mill.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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