HARYANA

TYPE OF LEATHER : Goat Shoe Nappa **THICKNESS :** 1.0 - 1.1 mm

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	℃	%	Run	Remarks
Washing	Water		r/w	20	Drain
Neutralisation	Water	30	150		
	Syntan NP		1.0	30	
	Sodium Formate		1.0		pH 5.2
Retanning	Water	30	100		
Dyeing	Retan 38		2.0	20	
Fatliquoring +	Maradol C		1.0	15	
+	Syntan NX		3.0		
	Syntan PM		3.0	30	
+	Syntan R - MF		3.0		
	Mimosa		2.0	30	
+	Syntan OM		1.0		
	Black Dye		2.0	30	Check ø
+	Water	60	100.0	60	
	Luber SN		3.0		
	Glovol SAW		1.0		
	Luber NF		1.5		
	Sulphinol 600		1.5	40	Check Exhaustion
+	Formic Acid		2.0	50	3 X 10 + 20
					Rinse, pile O/N

MACHINE OPERATIONS : Pile O/N, Samm, Set, Vd, Hang Dry, Stake, Buff.

REMARKS : Mix Well & make emulsion (1:5) with water at 70° C before adding to the bath.

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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