HARYANA

TYPE OF LEATHER : Goat Nappa **THICKNESS :** 0.7 - 0.8 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		Drain
Acid Bate	Water	45	100		
	Sodium Formate		0.5	15	
	Acid Bate		4.0	180	D/W/D
Rechroming	Water	30	50		
	Nouvol SV		1.0		
	Relugan GT 50		2.0	30	
+	Tenescho HN		4.0		
	Maradol CN		2.0	30	
+	BCS Powder		2.0		
	Sodium Formate		1.0	45	
	Water	30	100	30	
	Sodium Bi Carbonate		0.5	30	Leave O/N
Neutralisation	Water	30	150		
	Sodium Formate		2.0	20	
+	Sodium bi Carbonate		1.5	40	pH 5.5 - 6, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 38		2.0	30	
Fatliquoring +	Maradol CN		2.0	20	
+	Syntan NX		2.0	40	
+	Syntan OM		1.0		
	Brown Dye		3.0	40	Check ø
+	Luber SAS		5.0		
	Nouvol SK		3.0		
	Nouvol LS 55		5.0		
	Sulphinol 600		5.0		
	Maradol CN		2.0	60	(30+30) Check Exhaust
+	Formic Acid		3.0	45	(15 + 15 + 15)

MACHINE OPERATIONS : Pile O/N., Set, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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