

## HARYANA

**TYPE OF LEATHER** : Goat

**ARTICLE** : Nappa - Garment

**TYPE OF FINISH** : Resin Finish

**COLOUR** : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Black NA	30					1. 2 X Coat, Dry well, Kiss plate.
2	Novocat Black	60					
3	Filler KT	30			50		
4	Brillento 91 KT	100					2. 3 X Coats, Dry well.
5	PUD 40 KT	150					
6	Celina 34 KT	50			100		3. 1 X Coat, Dry well, Contilux.
7	Water	530	500	90	800		
8	Nano Black Super		100				4. 1 X coat, Stake and Toggle.
9	Acrl-m X 858		100				
10	Acrl-m S 8/1		100				
11	Urez 899		100				
12	Glaze Top N		50				
13	Filler 50		50				
14	Hicalac 316			100			
15	Finish M 45			10	50		
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**APPLICATION:**

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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