

HARYANA

TYPE OF LEATHER : Goat

ARTICLE : Lining

TYPE OF FINISH : Resin Finish

COLOUR : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Urez 899	150	100				1. 1 X Coat, plate at 80°C, 50 kg/sq.cm.
2	Luber 205	50					
3	Primer PFR	50	20				
4	Water	700	400	150			2. 1 Pad Coats, Dry well, Goat Hair Cell Plate at 80° C, 50 Kg., 3 X Coats, Sand Blast at 80°C, 100 Kg, 1X Coat.
5	Nano Black 12	50	100				
6	Protop 18		50				
7	Filler WTD		50				
8	Filler 12 / 61		80				3. 1 X Coat, Dry well, Contilux.
9	Acril-m X 01		150				
10	Acril-m S 60		50				
11	Aquaol W 100			100			
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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