HARYANA

TYPE OF LEATHER : Goat Gloving **THICKNESS :** 0.5 - 0.6 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Oxalic Acid		1.0		
	Degresol UF 100		0.5	60	Drain
Bating	Water	30	100		
	Acid Bate		3.0		
	Sodium Bi Sulphite		0.5	180	Drain / Wash
Neutralisation	Water	30	150		
	Sodium Formate		2.0	20	
+	Sodium Bi Carbonate		3.0	45	3X15 Check pH 6.0 D/W
Retanning	Water	60	100	60	
Dyeing +	Dye		4.0		Check ø
Fatliquoring	Glovol SAW		6.0		
	Glovol AS 29		6.0		
	Luber HSN		3.0		
	Sulphinol 600		3.0		Check Exhaustion
	Sintol ALX		0.2	80	40 + 40
+	Formic Acid		2.0	50	3 X 10 + 20
					Rinse, pile O/N

MACHINE OPERATIONS : Hang Dry, Condition, Stake & Dry Mill.

REMARKS : Mix Well & make emulsion (1:5) with water at 70° C before adding to the bath.

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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