TYPE OF LEATHER : Goat Glaze Upper **THICKNESS :** 1.0 - 1.1 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Oxalic Acid		0.5		
	Sintol ALX		0.5	**40**	Drain, Washing
Neutralisation	Water	30	150		
	Syntan NP		2.0		
	Sodium Formate		0.5	30	pH 4.5 Drain, Washing
Retanning	Water	30	100		
Dyeing	Maradol C		0.5	10	
Fatliquoring +	Syntan PMX		3.0		
	Syntan S/PT		2.0		
	Syntan R - MF		4.0	40	
+	Mimosa		4.0		
	Quabracho		4.0		
	Syntan OM		1.0		
	Maradol C		0.5	60	
+	Syntan PM		3.0		
	Syntan OM		1.0		
	Black Dye		2.0	40	Check ø
+	Formic Acid		0.3	20	Drain
	Water	60	100	60	
	Luber SN		1.5		
	Luber NF		1.0	30	
	Sulphinol 600		0.5		Check Exhaustion
+	Formic Acid		2.0		Drain
	Water		100		
	Black Dye		1.0	20	
	Formic Acid		4.0	20	Rinse, pile O/N

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

REMARKS : Mix Well & make emulsion (1:5) with water at 70° C before adding to the bath.

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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