TYPE OF LEATHER : Cow – Waterproof Industrial Gloving **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	50	200		
	Acetic Acid		0.5	20	Drain
Neutralisation	Water	30	150		
	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		2.0	90	In 3 feeds, pH 5.5 - 6.0
+	Repallon ESW		2.0	30	Leave O/n, D/W/D
Retanning	Water	60	150		
Dyeing	Retan 300		2.5	40	
Fatliquoring +	Syntan PMX		2.5	20	
+	Yellow C2R		0.5	30	Check ø
+	Repallon ESW		10.0		
	Repallon SRW		3.0	60	See Remarks, D/W/D
+	Water	60	100	30	
+	Formic Acid		2.5	60	(15+15+30), D/W/D
	Water	60	150		
	BCS		2.0	90	
+	Sodium Bi Carbonate		0.5	30	Rinse, Pile

MACHINE OPERATIONS : Pile for 48 Hrs., wet nail o/n, Hang Dry when in sammed condition, stake, Buff at flesh side, dry mill for 3 hrs.

REMARKS : Mix Well & make emulsion (1:5) with water at 70 ° C before adding to the bath.

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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