HARYANA

TYPE OF LEATHER : Cow – Water Proof **THICKNESS :** 1.1 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Oxalic Acid		1.0	20	D/W/D
Rechroming	Water	30	100		
	BCS Powder		6.0		
	Sodium Formate		1.0	120	Leave O/N, Run, D/W
Neutralisation	Water	30	100		
	Syntan NP		1.0		
+	Sodium bi Carbonate		0.2	20	pH 4.6, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 300		2.0	45	
Fatliquoring +	Maradol C		1.0	10	
+	Wattle		6.0		(15+15+30), D/W/D
	G S Powder		4.0	60	
+	Black Dye		3.0		
	Syntan NX		4.0		
	Syntan R – MF		3.0	60	Check ø
+	Tergotan GSI		2.0	20	
+	Repallon ESW		10.0		
	Repallon SRW		3.0	30	In Two Feed,
+	Formic Acid		2.0	30	Drain
Fixing	Water	30	100		
	BCS		2.0	30	
+	BCS		1.0	90	
+	Sodium Bi Carbonate		0.5	30	D/WD, Pile

MACHINE OPERATIONS : Pile 48 hrs., Sam, Set, Vacuum Dry 70 / 1 Min., Hang Dry, Condition, Stake & Toggle.

REMARKS : 150 Min. Water Proof.

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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