

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Softy Upper

TYPE OF FINISH : Resin Finish

COLOUR : Black

| FINISHING FORMULATION & PROCESS | | | | | | | |
|---------------------------------|----------------|-----|-----|-----|---|---|---|
| S.No. | PRODUCT | 1 | 2 | 3 | 4 | 5 | PROCESS / REMARKS |
| 1 | Acril-m Y 26 | 200 | | | | | 1. 1 r/c approx. 30gr/ sq. ft., Leave Over Night, Plane plate at 90 °C / 150 Kg, resnuff with 600 grit paper. |
| 2 | Luber 150 | 80 | | | | | |
| 3 | Water | 720 | 540 | 100 | | | |
| 4 | Nano Black 176 | | 50 | | | | |
| 5 | Nano Black 12 | | 50 | | | | |
| 6 | Filler 12 / 61 | | 30 | | | | |
| 7 | Glaze Top N | | 50 | | | | 2. 1 r/c, Deep H/C at 90 °C / 200 Kg., 2 x Coats, fine H/C at 80 °C / 150 Kg., 2 x coats. |
| 8 | Wax 16/S | | 30 | | | | |
| 9 | Acril-m X 858 | | 100 | | | | |
| 10 | Acril-m S 60 | | 50 | | | | |
| 11 | Acril-m M 701 | | 50 | | | | 3. 2 x Coat, Plane plate at 90 °C / 100 Kg. |
| 12 | Urez 288 | | 50 | | | | |
| 13 | Hicalac 316 | | | 100 | | | |
| 14 | Finish M 45 | | | 5 | | | |
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APPLICATION: Buff twice with 320 grit paper before finishing.

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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