

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Shoe Upper

TYPE OF FINISH : Oil Pull Up – Crazy Horse

COLOUR : Dark Brown

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Waxol 420	100					1. 1 r/c, Leave Over Night, Plane plate at 120 °C / 50 Kg., 1 light spray, dry well.
2	Glaze Top N		100				
3	Protop SP		50				
4	Urez 899		100				
5	IPA		50				
6	Water	20	700				2. 2 – 3 light x coats, Fix, Dry well fix & Contilux at 100 °C / 40 Kg.
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APPLICATION: Buff twice with 320 grit paper on both sides before finishing.

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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