

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Shoe Upper

TYPE OF FINISH : Anilene

COLOUR : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Black NA	30					1. 2 X Coat, Dry well, Kiss plate.
2	Novocat Black	20					
3	Filler KT	20					
4	Celina 34 KT	30			40		2. 3 X Coats, Dry well.
5	Brillento 91 KT	100					3. 1 X Coat, Dry well, Dry Shave, Contilux.
6	PUD 40 KT	100					
7	Water	700	510	50	250		4. 1 X Coat, Stake and Toggle.
8	Nano Black Super		50				
9	Novolene Black		30				
10	Protop 18		40				
11	Glaze Top N		20				
12	Filler 12/61		50				
13	Acril-m M 701		50				
14	Acril-m S 60		50				
15	Acril-m X 858		100				
16	Wax 16/S		30				
17	Urez 891		50				
18	Luber 205		20				
19	Hicalac Black 150			100			
20	Finish M 45			2	10		
21							
22							
23							
24							
25							

APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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