HARYANA

TYPE OF LEATHER : Cow Shoe Nappa **THICKNESS :** 1.0 - 1.1 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water		200		
	Sintol ALX		0.5	10	
+	Oxalic Acid		2.0	20	D/W/D
Re-chroming	Water		100		
	BCS		3.0		
	Nouvol SV		2.0	30	
+	Tenescho HN		3.0		
	Maradol CN		1.0		
	Syntan PM		2.0	40	
+	Retan OR		2.0		
	Sodium Formate		1.0	40	
+	Ammonium Bi Carbonate		0.5	40	pH 4.0, D/W/D, Pile
Neutralisation	Water		150		
	Syntan NP		1.0		
	Sodium Formate		0.5	30	
+	Ammonium Bi Carbonate		0.3	30	3 feeds, pH 4.8 - 5.0
Retanning	Water	60	100		
Dyeing and	Retan 38		2.0	20	
Fatliquoring +	Maradol CN		1.0	20	
+	GS Powder		2.0		
	Syntan R – MF		3.0		
	Syntan PM		2.0		
	Syntan NX		2.0	45	
+	Black Dye		2.0	30	Check ø
+	Nouvol PK		4.0		
	Nouvol LS 55		2.0		
	Glovol KSW		4.0		
	Sulphinol 600		2.0	90	In two feeds
+	Formic Acid		1.5	60	3 Feeds 10+10+40
+	Cationic Fatliquor		1.0		D/W/D

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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