HARYANA

TYPE OF LEATHER : Cow Natural Dry Milled **THICKNESS :** 1.0 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water		r/w	20	Drain
Rechroming	Water	30	100		
	Formic Acid		0.2	15	Chk. pH 3.0 – 3.2
+	BCS Powder		4.0		
	Myrobalan		2.0	40	
+	Sodium Formate		1.0	10	
+	Maradol CN		2.0	40	D/W/D
Bating	Water	30	100		
	Acid Bate		3.0	90	
Neutralisation +	Sodium Bi Carbonate		3.0	60	Leave O/N, pH 6.2, Dr.
Retanning	Water	60	200		
Dyeing	Liq. Ammonia		1.0	10	
Fatliquoring +	Black Dye		2.0	20	Check ø
+	Maradol CN.		2.0		
	Luber SN		2.0	40	
+	GS POWDER		2.0		
	Syntan NX		3.0	30	
	Luber SN		4.0		
+	Sulphinol 600		4.0		
	Nouvol LS 55		4.0		
	Nouvol PK		3.0		Check Exhaustion
+	Formic Acid		2.0	30	(10 + 10 + 10)
+	Catalix GS		1.0	30	D/W/D

MACHINE OPERATIONS : Pile O/N., Wet nailing, take out in Sammed condition, Hang Dry, Condition, Stake, Dry Mill for 6 Hrs. & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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