

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Nappa

TYPE OF FINISH : Waxy Protein Finish

COLOUR : Bordeaux

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Novocat Mix.	60	20				1. 2 X Coat, dry well.
2	Water	930	690	740	450		
3	Ethyl Glycol	10	10				2. 2 X Coats, dry well, Felt polish or kiss plate, 1 X Coat, dry well.
4	Matching Pig.-NA Series		10				
5	Celina 34 KT		30		100		
6	Brillento 91 KT		100				3. 2-3 light X Coat, dry well, kiss plate, stake.
7	Filler KT		30				
8	PUD 48 KT		100				4. 1 X Coat Light.
9	Pigment-Nano Series			20			
10	Novolene Mix.			30			
11	Glaze Top N			150			
12	Urez 899			50			
13	Finish M 45		10	5	50		
14	Cross linker			5			
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APPLICATION: Crust may be lightly snuffed with 800 grit paper. Ensure uniformity of snuffing.

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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