

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Lining

TYPE OF FINISH : Resin Finish

COLOUR : Grey

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Series Pigment	120					1. 3 x Coats, Fine H/c Plate at 80 °C / 150 Kg., 3 x coats, Super Fine H/C, 2 x coats.
2	Acril-m X 79 / 60	100					
3	Acril-m X 858	100					
4	Acril-m S 8/1	100					2. 2 x Coat, Sand Blast plate at 90 °C/ 100 Kg.
5	Neowax ST	60					
6	Glaze Top EC	30					3. 1 x Coat.
7	Filler 12 / 61	50					
8	IPA	15					
9	Finish M11	10		50			
10	Hicalac 316		100				
11	Water	415	100	950			
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APPLICATION: Snuff the crust two times with 240 grit paper and once with 320 grit before finishing.

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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