

HARYANA

TYPE OF LEATHER : Cow

ARTICLE : Leather Goods

TYPE OF FINISH : Resin Finish

COLOUR : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Black NA	20					Snuff the leather with 600 grit paper, de-dust properly.
2	Novocat Black	60					
3	Filler 86 C	30					
4	Brillento 91 KT	100					1. 2 X Coat, Dry well, Kiss plate.
5	PUD 40 KT	150					
6	PUD 48 KT	30					2. 2 X Coats, Dry well, Plane Plate at 80° C, 50 kg. / sq. cm., 3 X Coats.
7	Celina 34 KT	30			30		
8	Water	580	500	190	400		
9	Nano Deep Black		80				3. 1 X Coat, Dry well, Contilux.
10	Novolene Black		20				
11	Acril-m X 79 / 60		50				
12	Acril-m S 8/1		100				4. 1 X coat, Stake and Toggle.
13	Urez 898		100				
14	Protop SP		50				
15	Filler 50		50				16
16	Aquasol W 100			100			
17	Finish M 45			10	70		
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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