HARYANA

TYPE OF LEATHER : Cow Industrial Gloving **THICKNESS :** 1.0 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Oxalic Acid		0.5		
	Sintol ALX		0.5	30	Drain / Wash
	Water	30	100		
	Pot. Pemangnate		0.5	30	
+	Sodium Bi Sulphite		0.5	30	Drain / Wash
Neutralisation	Water	30	150		
	Sodium Formate		2.0	30	
+	Sodium Bi Carbonate		2.0	30	pH 6.0 Drain / Wash
Retanning	Water	60	100.0		
Dyeing	Luber HSN		5.0		
Fatliquoring	Glovol HSK		5.0		
	Glovol AS 29		4.0		
	Sintol D		4.0	90	30 + 60
+	TIO2		1.0	20	
+	Formic Acid		2.0	50	3 X 10 + 20
+	TIO2		1.0	30	
+	Formic Acid		0.5	30	Rinse, Pile

MACHINE OPERATIONS : Pile, wet nail o/n, Hang Dry when in sammed condition, stake, dry mill.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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