TYPE OF LEATHER : Cow Furniture Upholstery **THICKNESS :** 1.0 - 1.1 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Sintol ALX		0.5	20	
+	Acid Bate		2.0		
	Sodium Formate		1.0	90	D/W/D
Rechroming	Water	30	100		
	Acetic Acid		0.7	15	Check. pH 3.0 – 3.2
	Relugan GT 50		3.0	30	
+	BCS Powder		5.0		
	Maradol CN		2.0	30	
+	Tenescho HN		3.0		
	Syntan NX		3.0		
	Sodium Formate		0.5	40	pH 4.2, Drain, L O/N
Neutralisation	Water	30	200		
	Sodium Formate		1.0	10	
+	Syntan NP		1.0	20	
+	Sodium Formate		0.3	40	pH 5.2, D/W/D
Retanning	Water	30	150		
Dyeing	Retan 38		3.0	15	
Fatliquoring +	Maradol CN		2.0	20	
	Syntan PM		5.0		
	Syntan R - MF		3.0		
	Tara Ext.		3.0		Chk. Exhaustion, Drain
	Water	60	150		
	Syntan OM		1.0	15	
+	Dye		3.0	30	Check ø
+	Nouvol LS 55		6.0		
	Nouvol PK		4.0		
	Sulphinol 600		5.0		
	Luber NF		2.0	60	Check Exhaustion
+	Formic Acid		2.0	30	(10 + 10 + 10), D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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