TYPE OF LEATHER : Cow – Floater **THICKNESS :** 1.6 - 1.8 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Oxalic Acid		0.5	30	Drain
Rechroming	Water	30	100		
	Nouvol SV		1.0	20	
+	BCS		4.0		
	Sodium Formate		1.0	60	
+	Sodium Bi Carbonate		0.5	30	pH 4.0
Neutralisation	Water	30	150		
	Syntan NP		1.0		
	Sodium Formate		1.0		
	Sodium Bi Carbonate		1.5	60	pH 5.5
Retanning	Water	30	100		
Dyeing	Retan 38		1.0		
Fatliquoring	Syntan PM		2.0		
	Syntan R - MF		2.0		
	Quabracho		2.0	40	
+	Dye		2.0	30	Check ø
+	Water	60	100		
	Luber SN		3.0		
	Sulphinol 600		4.0		
	Nouvol SK		2.0		
	Glovol AS 29		1.5	60	Check Exhaustion
	Formic Acid		2.0	45	Rinse , pile O/N

MACHINE OPERATIONS : Pile for O/N., Samm, Set, Vacuum Dry, Hang Dry, stake, dry mill for 3 hrs.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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