

## HARYANA

**TYPE OF LEATHER :** Cow **ARTICLE :** Fine Milled Softy/Bag  
**TYPE OF FINISH :** Full Grain Resin Finish **COLOUR :** Black

FINISHING FORMULATION & PROCESS							
S.No.	P R O D U C T	1	2	3	4	5	P R O C E S S / R E M A R K S
1	Primer PFR	200					1. 1 X Coat, Dry.
2	Luber 205	50					
3	Water	750	580	100	950		2. 1 Pad coat, Fine h/c at 70°C / 100 Kg./ sq. cm., 3X coats.
4	Nano Deep Black		70				
5	Novolene Black		30				
6	Acril-m X 858		100				3. 1 X coat, Kiss Plate at 80°C.
7	Acril-m S 8/1		100				
8	Glaze Top N		50				4. 1 X coat.
9	Wax 16/S		40				
10	Modifier AM		20				
11	Hicalac 316			100			
12	Finish M 45				50		
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**APPLICATION:**

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
 Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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