

## HARYANA

**TYPE OF LEATHER** : Cow

**ARTICLE** : Bag

**TYPE OF FINISH** : Printed Dry Milled

**COLOUR** : Red

<b>FINISHING FORMULATION &amp; PROCESS</b>							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Novolene Dye Solution	50					1. 1 X Coat, v/d at 80 °C / 1 min.
2	Urez 899	100	100				
3	Primer PFR	200	30				
4	Luber 205	50	10				2. 1 Pad Coat, Dry well, Print at 90° C, 100 Kg., 3 – 4 X Coats.
5	Water	600	350				
6	Nano Series Pigment Mix.		120				3. 1 X Coat, Kiss Plate, Dry Mill for 2 Hrs, 1 X coat, Dry, Stake and Toggle.
7	Acril-m X 79 / 60		100				
8	Acril-m S 8/1		100				
9	Protop 18		50				
10	Filler WTD		50				
11	Filler C 1		50				
12	Modifier WS		30				
13	Modifier AM		10				
14	Neolac DM 21			50			
15	Matt Top			50			
16	Butyl Acetate			200			
17	Modifier 32			20			
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**APPLICATION:**

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
 Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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