HARYANA

TYPE OF LEATHER : Cow Automotive Upholstery **THICKNESS :** 1.1 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water		200		
	Formic Acid		0.5	20	D/W/D
Re-chroming	Water		100		
	Relugan GT 50		2.0	30	
+	BCS		3.0		
	U – phol CN		2.0	60	
+	Sodium Bi Carbonate		0.5	40	pH 3..8, D/W/D, Pile
Neutralisation	Water		200		
	Sodium Formate		2.0	10	
	Syntan NP		2.0	40	
+	Sodium Bi Carbonate		1.0	30	3 feeds, pH 5.8 – 6.0
Retanning	Water	60	100		
Dyeing and	Retan 38		3.0	20	
Fatliquoring +	Syntan NX		1.0	20	
+	Tara Eatract		2.0		
	Syntan R – MF		3.0		
	Dye		2.0		
+	Water		2.0	45	
	U – phol L 29		2.0	30	Check ø
	U – phol UF 60		4.0		
	U – phol CN		2.0		
+	Formic Acid		1.5	60	3 Feeds 10+10+40

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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