TYPE OF LEATHER : C/G Cow Upper **THICKNESS :** 1.1 - 1.3 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Sintol ALX		0.2		
	Acetic Acid		0.5	30	Drain / Wash / Drain
Rechroming	Water	30	100		
	BCS Powder		4.0		
	Nouvol SV		0.5	45	
+	Sodium Formate		1.0	15	
+	Retan OR		3.0	60	Leave O/N, Drain
Neutralisation	Water	30	150		
	Syntan NP		1.5		
	Sodium Formate		1.0	40	
+	Sodium bi Carbonate		0.5	20	pH 4.6 D/W/D
Retanning	Water	30	150		
Dyeing	Retan 38		3.0	30	
Fatliquoring +	Luber SN		1.0	20	
+	GS Powder		6.0		
	Syntan PM / OS		4.0	60	
	Syntan R - MF		4.0		
	Syntan PRS		2.0	60	
+	Black Dye		1.5	30	Check ø
+	Formic Acid		0.5	30	(15 + 15), Drain
	Water	60	100		
	Luber SN		1.5		
	Luber NF		1.5		
	Sintol SF		1.0		
	Sulphinol 600		2.0	45	Check Exhaustion
+	Formic Acid		1.0	30	(15 + 15), D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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