

HARYANA

TYPE OF LEATHER : C.G. Cow for Smooth Finish **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	Run	Remarks
Washing	Water	30	100		
	Sintol ALX		0.5		
	Oxalic Acid		0.5	30	Drain / Wash
Rechroming	Water	30	100		
	BCS		4.0		
	Syntan NX		2.0	30	
	+ Maradol C		2.0	30	
	+ Retan OR		2.0		
	+ Sodium Formate		0.5	40	
	Sodium Bi Carbonate		0.3	30	Pile
Neutralisation	Water	30	150		
	Syntan NP		1.0	20	
	Sodium Formate		1.0	20	pH 4.8/5.0
	Sodium Bi Carbonate		0.2	20	
Retanning	Water	60	100		
Dyeing	Retan 38		4.0	30	
Fatliquoring	+ Syntan R-MF		4.0		
	+ Syntan PM		4.0	40	
	+ Syntan OM		2.0		
	+ Syntan S/PT		3.0	30	
	+ Dye		2.0	30	Check ø
	+ Luber SN		2.0		
	+ Sulphinol 600		2.0		
	+ Luber NF		1.5	30	Check Exhaustion
	+ Targatan GSI		2.0	30	
	+ Formic Acid		2.0	75	3X15+30 Rinse / Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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