TYPE OF LEATHER : Buffalo Water Proof Upper **THICKNESS :** 1.6 - 1.8 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Formic Acid		0.5	30	pH 3.5, Drain
Rechroming	Water	30	100		
	Maradol C		1.0	10	
+	BCS		5.0	60	
+	Sodium Formate		1.0	30	
+	Sodium Bi Carbonate		0.5	30	pH 4.2
Neutralisation	Water	30	150		
	Syntan NP		2.0	20	
+	Sodium Formate		2.0		
	Sodium Bi Carbonate		1.5	60	pH 6.0
+	Repallon ESW		1.0	30	Leave O/N, Run 30, D/W
Retanning	Water	60	100		
Dyeing &	Retan 38		2.0	30	
Fatliquoring +	Syntan R-MF		4.0		
	Mimosa		4.0	40	
+	Syntan S/PT		2.0	20	
	Wattle		2.0		
	Black Dye		2.0	60	Check ø
+	Formic Acid		0.5	30	Drain
	Water	60	100		
	Repallon ESW		10.0		
	Repallon SRW		2.0	90	
+	Formic Acid		2.0		3 x 10 + 20, Drain
	Water		100		
	BCS		2.0	90	
+	BCS		1.0		
	Sodium Formate		0.5	30	Rinse / Pile

MACHINE OPERATIONS :

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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